**PILES:**

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| (10-19-21)(Rev. 12-20-22) | 450 | SP4 R05 |

Revise the *2018* *Standard Specifications* as follows:

**Page 4-65, Article 450-1 DESCRIPTION, lines 8-9**, replace the fourth sentence of the first paragraph with the following:

Galvanize, metallize, restrike, redrive, splice, cut off and build up piles and perform predrilling, spudding and pile driving analyzer testing as necessary or required.

**Page 4-65, Article** **450-1 DESCRIPTION, lines 14-16**, replace the third paragraph with the following:

The estimated pile lengths shown in the plans are sufficient for the minimum required pile embedment and penetration and are estimates of the pile lengths needed for required driving resistance. For prestressed concrete piles, use estimated pile lengths for pile order lengths or the Engineer will provide pile order lengths based on testing prestressed concrete piles with the pile driving analyzer (PDA). For bridges with staged construction and pile order lengths based on testing prestressed concrete piles with the PDA, order lengths for latter stages will not be provided until pile driving for previous stage of construction is complete.

**Page 4-66, Article 450-3(C) Pile Accessories, line 14**, insert the following as the second, third and fourth sentence of the first paragraph:

Steel pile points for steel pipe piles include pipe pile cutting shoes and conical points. Use "inside fit" pipe pile cutting shoes, i.e., cutting shoes with an outside diameter equal to the pipe pile diameter. Use pipe pile plates with a diameter equal to the pipe pile diameter.

**Page 4-66, Article 450-3(D) Driven Piles, lines 37-39**, replace the fourth paragraph with the following:

Redrive piles raised or moved laterally due to driving adjacent piles. For initial drive of prestressed concrete piles below a depth of 10 ft or 20% of pile length, whichever is greater, drive each pile continuously except to pause driving for one hour or less to change pile cushions and remove templates. Design and construct templates so prestressed concrete piles can be driven to pile cut-off without exceeding the one-hour time limit. When a prestressed concrete pile attains the required resistance and pile penetration, do not drive the pile any further to avoid cutting off the pile. If a prestressed concrete pile does not have the minimum required driving resistance when the pile head is 1 ft above pile cut-off, stop driving the pile.

**Page 4-68, Article 450-3(D)(3) Required Driving Resistance, lines 10-11**, replace the second paragraph with the following:

Stop driving piles if “refusal” is reached. Refusal occurs at 240 blows per foot (20 blows per inch) or any equivalent set (maximum set of 1/2 inch in 10 blows) with the required stroke as per the pile driving criteria.

**Page 4-68, Article 450-3(D)(4) Restriking and Redriving Piles, lines 13-15**, replace the first sentence of the first paragraph with the following:

If piles do not attain the required resistance with the estimated or order lengths, the Engineer may require the Contractor to stop driving piles, wait and restrike or redrive piles to attain the required resistance.

**Page 4-69, Article 450-3(F) Pile Driving Analyzer, lines 16-18**, replace the first and second sentences of the second paragraph with the following:

Test piles in accordance with the plans or as directed by the Engineer. Provide piles for PDA testing with lengths shown in the plans.

**Page 4-69, Article 450-3(F)(1) PDA Testing, line 33 and 34,** replace thefifth sentence of the second paragraph with the following:

The PDA Operator or Engineer may require modified pile installation procedures during driving, including but not limited to driving piles deeper or to a higher driving resistance than stated in the plans.

**Page 4-71, Article 450-4 MEASUREMENT AND PAYMENT, lines 27-28**, replace the second sentence of the third paragraph with the following:

Steel piles will be measured as the pile length before installation minus any pile cut-offs. Prestressed concrete piles will be measured as the authorized pile length before installation.

**Page 4-71, Article 450-4 MEASUREMENT AND PAYMENT, lines 40-45**, replace the fifth paragraph with the following:

After steel piles attain the required resistance and pile penetration and at the Contractor’s option, drive piles to grade instead of cutting off steel piles provided the remaining portions of steel piles do not exceed 5 ft and steel piles can be driven without damage or exceeding the maximum stroke or refusal. When this occurs, the additional pile length driven will be measured and paid at the contract unit prices for \_\_\_\_ *Steel Piles* and \_\_\_\_ *Galvanized Steel Piles*.